

Work Order ID 108296

108296

Page 1

Tuesday, October 15, 2013 10:10:48 AM

Item ID: D205-564-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Bearpaw

Stop *NS2*

Start Date: 10/15/2013 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 10/15/2013 Req'd Qty: 1.00 *1*

Customer:

Reference: disassemble

Approvals: Process Plan: ME Date: 13-10-15 Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D205-564	H

150

0.00

150

Packaging

Memo

0.00

Packaging

PULL FROM STOCK D205-564-011 X 1 B#105737

DISSASSEMBLE AND RETURN TO STOCK UNDER ORIGINAL NUMBER

AN4-13A X 8 B 124221
 AN4-15A X 20 B 123525
 D2274 X 20 B 95412
 D2521 X 2 B 99039
 D2529 X 20 B 95917
 D3544-041 X 4 B 12446
 D4060-1 X 8 B 90758 (X7) (H) 105768
 D4061-1 X 8 B 94856
 MS21042L4 X 20 B 124231
 NAS1149D0463J X 20 B 124178

DAS
6
889

13/10/15

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Item ID: D205-564-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bearpaw

Start Date: 10/15/2013 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 10/15/2013 Req'd Qty: 1.00 ***1***

Customer:

Reference: disassemble

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

[Signature] / RM 13/10/16
ME
13-10-15

Picklist Print

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Work Order ID: 108296

Parent Item: D205-564-011

Parent Item Name: Bearpaw

Start Date: 10/15/2013

Required Date: 10/15/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP F00.01.20Changed pick list, MPP 2019, CHG006EC
 IPP Rev:G 06-08-28 As per Rev E JLM
 IPP Rev:H 08-01-11 Added Step #2 JLM Verified BY:EC
 IPP Rev:I 08-10-01 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-13A Bolt		Purchased	No				Each	1,487.0000		-8			

M124 221

Location	Loc Qty	Loc Code
FG	20	
122808	20	
Return2012	8	
122416	8	
ST511	1000	
m126193	1000	
ST513	6	
111925	2	
125388	4	
ST514	453	
122993	13	
123900	10	
m125709	430	

DAS
6
9-89

Picklist Print

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Work Order ID: 108296

Parent Item: D205-564-011

Parent Item Name: Bearpaw

Start Date: 10/15/2013

Required Date: 10/15/2013

Start Qty: 1.00

Required Qty: 1.00

AN4-15A Purchased No Each 360.0000

-20

\$

Bolt

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FP001	4	
122141	4	
GA	100	
120449	100	
ST357	9	
123900	1	
m125709	2	
m125750	6	
ST514	247	
123525	13	
<u>m126105</u>	234	

DAS

6

9-89

20

D205-564-011

Bearpaw

Manufactured No Each 15.0000

1

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG014	15	
100473	2	
101863	7	
107116	3	
99024	3	

1x 105737
mf
13-10-15

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Shop Packet Print

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Picklist Print

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Work Order ID: 108296

Parent Item: D205-564-011

Parent Item Name: Bearpaw

Start Date: 10/15/2013

Required Date: 10/15/2013

Start Qty: 1.00

Required Qty: 1.00

DAS
6
9.89

D2274
Radius Block

Manufactured No

Each 290.0000

-20

DAS
6
9.89

Location	Loc Qty	Loc Code
FG	2	
86855	2	
ST007	4	
96580	4	
ST008	284	
100976	1	
102156	245	
65047	4	
86855	4	
92418	7	
95118	4	
95412	6	
99005	13	

20

D2521
Individual Bearpaw

Manufactured No

Each 1.0000

-2

DAS
6
9.89

Location	Loc Qty	Loc Code
ST269	1	
99039	1	

2

D2529
Washer

Manufactured No

Each 674.0000

-20

95913

DAS
6
9.89

Location	Loc Qty	Loc Code
ST011	674	
106264	500	
71161	8	
99048	3	
99918	163	

D3544-041
Clamp

Manufactured No

Each 15.0000

-4

86146

DAS
6
9.89

Location	Loc Qty	Loc Code
ST456a	15	
102374	15	

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Picklist Print

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Page 4

Work Order ID: 108296

Parent Item: D205-564-011

Parent Item Name: Bearpaw

Start Date: 10/15/2013

Required Date: 10/15/2013

Start Qty: 1.00

Required Qty: 1.00

D4060-1 Manufactured No Each 15.0000
Ski Clamp, Top

-8 98758 (7x) (circled)
105768 (7x)

Location	Loc Qty	Loc Code
ST458	15	
105768	15	

D4061-1 Manufactured No Each 52.0000
Ski Cushion

-8

Location	Loc Qty	Loc Code
ST449	3	
91136	3	
ST450	39	
107122	19	
107396	20	
ST457	10	
94856	10	

DAS
6
9-89

MS21042L4 Purchased No Each 2,973.0000
Locknut

8
-20

Location	Loc Qty	Loc Code
FP001	50	
122452	38	
8182	12	
ST314	9	
m125708	9	
st507	33	
m126073	33	
ST509	2458	
m126275	2458	
ST510a	258	
m126333	258	
ST518	165	
124231	165	

DAS
6
9-89

20

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Work Order ID: 108296

Parent Item: D205-564-011

Parent Item Name: Bearpaw

Start Date: 10/15/2013

Required Date: 10/15/2013

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0463J

Purchased

No

Each

2,495.0000

-20

WASHER

Location

Loc Qty

Loc Code

FP001

2

122441

2

ST007

24

121912

24

ST294

115

119097

1

124198

35

124778

79

ST510a

2354

M126221

2354

DAS
6
9-89

20

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List Lots

Tuesday, October 15, 2013 8:54:49 AM

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Criteria : Item ID: d205-564-011 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D205-564-011 Bearpaw	Main Warehouse FG014	100473	10/10/2013	2.0000	QC21	CHG008	
	Main Warehouse FG014	101863	10/10/2013	7.0000	QC21	CHG008	
	Main Warehouse FG014	105737 <i>\$108296</i>	10/10/2013	1.0000	QC21	CHG008	
	Main Warehouse FG014	107116	10/10/2013	3.0000	qc21	chg008	
	Main Warehouse FG014	99024	10/10/2013	3.0000	QC21	CHG008	
Total:				16.0000			

LOT TRACKING !!

Parent Item ID	Reason	Lot Qty	Lot Nbr	Lot Trans Date
AN4-13A	99024	-32	124221	4/25/2013 1:39:48 PM
AN4-15A	99024	-80	123525	4/25/2013 1:39:49 PM
D2274	99024	-80	95412	4/25/2013 1:39:47 PM
D2521	99024	-1	75263	5/29/2013 11:54:48 AM
D2521	99024	-1	75263	4/25/2013 1:39:47 PM
D2521	99024	-7	99039	4/25/2013 1:39:47 PM
D2529	99024	-80	95917	4/25/2013 1:39:48 PM
D3544-041	99024	-16	96146	4/25/2013 1:39:48 PM
D4060-1	99024	-17	100651	5/29/2013 11:52:46 AM
D4060-1	99024	-10	90758	4/25/2013 1:39:49 PM
D4060-1	99024	-8	91741	4/25/2013 1:39:49 PM
D4061-1	99024	-32	94856	4/25/2013 1:39:48 PM
MS21042L4	99024	-80	124231	4/25/2013 1:39:49 PM
NAS1149D0463J	99024	-80	124778	4/25/2013 1:39:49 PM

LOT TRACKING !!

Parent Item ID	Reason	Lot Qty	Lot Nbr	Lot Trans Date
D205-564-011	105737	-1	99024	8/16/2013 10:47:29 AM
D4060-1	105737	-1	105768	9/26/2013 3:43:31 PM